

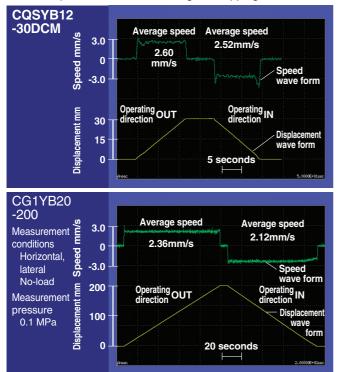
Smooth Cylinder



Series CQSY/CQ2Y/CM2Y/CG1Y/CA2Y $_{012 to 025}$ $_{032 to 0100}$ $_{020 to 040}$ $_{020 to 0100}$ $_{040 to 0100}$

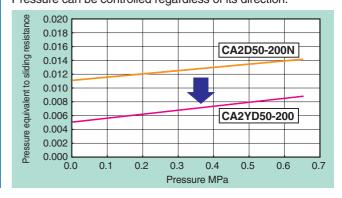
Stable operation possible even at a low speed of 5 mm/s (measurement based on JIS B8377)

Smooth operation with less sticking and slipping



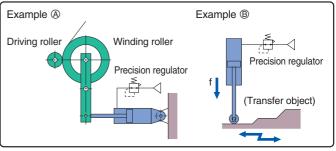
Sliding resistance

Bi-directional low-friction operation possible. Pressure can be controlled regardless of its direction.



Example

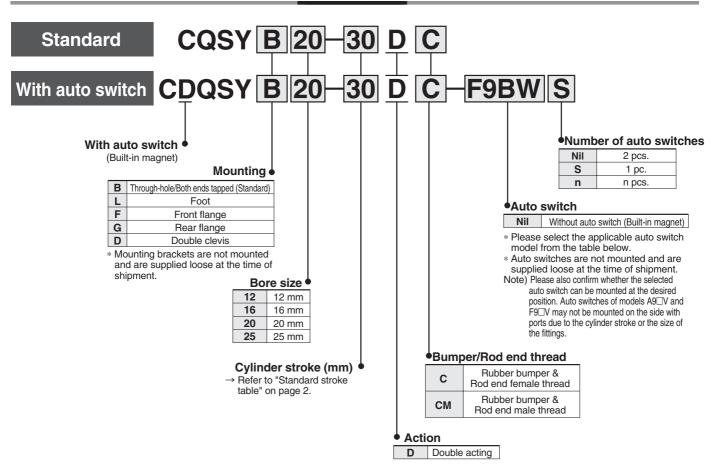
Smooth cylinder combined with precision regulator (e.g. Series IR)



Smooth Cylinder Series CQSY ø12, ø16, ø20, ø25 Specifications and auto switch information not provided below are the

Specifications and auto switch information not provided below are the same as those of the **anti-lateral load type of Series CQS**. Please refer to page 2.2-30 and the subsequent pages of Best Pneumatics Vol. 2.

How to Order



Applicable Auto Switches / For detailed auto switch specifications, please refer to page 5.3-2 of Best Pneumatics Vol. 2. For the specifications of D-M9, please refer to SMC Information '02-E500.

		Electrical	ndicator	Wiring		Load volta	age	Auto swite	ch model	Lead wir	e (m	ı)*	Dro wirod		
Туре	Special function	entry	<u>i</u>	(Output)	DC		10		on model	0.5	3	5	Pre-wired	Applicable load	
		entry	<u>n</u>	(Output)		DC	AC	Perpendicular In-line		(Nil)	(L)	(Z)	connector		
고운				3-wire		5 V		A96V	A96					IC	
Reed switch	_	Grommet	Yes	(Equiv. NPN) –	50	_	A90V	A90			-	_	IC	_	
ц			ſ	2-wire	24 V	12 V	100 V	A93V	A93			-	-	-	Relay, PLC
				3-wire (NPN)		EV 10 V		_	M9N			-	-		
	_			3-wire (PNP)		5 V, 12 V		-	M9P			-	-	IC	
등				2-wire 3-wire (NPN)		12 V		_	M9B			-	-	_	
switch						EV 10 V		F9NV	F9N			0	0	10	
0	_		es	3-wire (PNP)			F9PV	F9P			0	0	IC	Relay,	
Solid state		Grommet	≻	2-wire		V 12 V		F9BV	F9B			0	0	-	PLC
lig	Discussotia indiantian			3-wire (NPN)		EV 10 V		F9NWV	F9NW			0	0	10	
S	Diagnostic indication (2-color)			3-wire (PNP)		5 V, 12 V		F9PWV	F9PW			0	0	IC	
	(2-0001)			Quuiro		12 V		F9BWV	F9BW			0	0		
	Water resistant (2-color)			2-wire	12 V		-	F9BA	_		0	0	-		
* Lead wi	* Lead wire length 0.5 m Nil (Example) A93 * O: Manufactured upon receipt of order.														

3 m ······· L (Example) A93L 5 m ······ Z (Example) F9NWZ

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to page 2.2-37 of Best Pneumatics Vol. 2.





JIS symbol



Replacement Parts: Seal Kits

Bore size (mm)	Kit No.	Contents	
12	CQSY12-PS	Piston seal	1 pc.
16	CQSY16-PS	Rod seal	1 pc.
20	CQSY20-PS	Tube gasket	1 pc.
25	CQSY25-PS	Grease pack (10 g)	1 pc.

When only grease for maintenance is necessary, please order by the following part numbers.
 Grease pack
 GR-L-005 (5 g)

 GR-L-010 (10 g)
 GR-L-150 (150 g)

Specifications

Model	Pneumatic (Non-lube)
Action	Double acting, single rod
Fluid	Air
Proof pressure	1.05 MPa
Maximum operating pressure	0.7 MPa
Ambient and	Without auto switch –10 to 70°C (with no freezing)
fluid temperature	With auto switch -10 to 60°C (with no freezing)
Cushion	Rubber bumper
Rod end thread	Female thread
Rod end thread tolerance	JIS class 2
Stroke length tolerance	+1.0 0
Mounting	Through-hole/Both ends tapped
Operating piston speed	5 to 500 mm/s
Allowable leakage rate	0.5 ℓ/min (ANR) or less

Minimum Operating Pressure

				Unit: MPa
Bore size (mm)	12	16	20	25
Minimum operating pressure	0.0	03	0.	02

Standard Stroke Table

Bore size (mm)	Standard stroke (mm)
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50

Theoretical Output Table

				→OUT ←	IN	Unit: N	
Bore size	Rod size	Operating	Piston area	Operat	ting pressure	e (MPa)	
(mm)	(mm)	direction	(mm²)	0.3	0.5	0.7	
12	6	IN	84.8	25	42	59	
12	0	OUT	113	34	57	79	
16	8	IN	151	45	75	106	
10	0	OUT	201	60	101	141	
20	10	IN	236	71	118	165	
20	10	OUT	314	94	157	220	
25	12	IN	378	113	189	264	
25	12	OUT	491	147	245	344	

Intermediate Strokes

Method		Installation of spacer on standard stroke body.					
Model no.		Refer to page 1 for standa	ird model no.				
	Method	Intermediate strokes at 1 r	mm intervals are available				
Standard	wethod	by using spacers with star	ndard stroke cylinders.				
stroke		Bore size (mm)	Stroke range (mm)				
	Stroke range	12, 16	1 to 29				
		20, 25	1 to 49				
		Model no.: CQSYB25-47E	C				
		CQSYB25-50DC with 3 m	m width spacer inside.				
Example		B dimension is 77.5 mm.					
		Calculation:ø25, B dimensio 27.5 (B dimensio	on 27.5 mm (without switch) on) + 50 (st) = 77.5 (mm)				



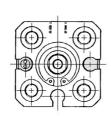
Series CQSY

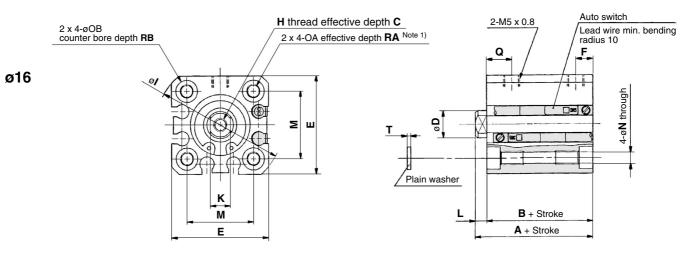
Dimensions/ø12 to ø25

Mounting bracket dimensions are the same as those of the **anti-lateral load type of Series CQS**. Please refer to page 2.2-30 and the subsequent pages of Best Pneumatics Vol. 2.

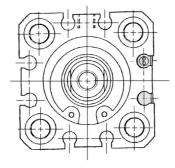
Standard (Through-hole/Both ends tapped)/CQSYB, CDQSYB

ø12

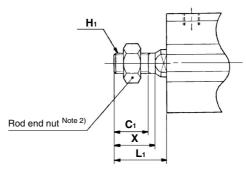




ø20, ø25



Rod end male thread



Rod end male thread (mm)												
Bore size (mm)	C ₁	H1	L	X								
12	9	M5 x 0.8	14	10.5								
16	10	M6 x 1.0	15.5	12								
20	12	M8 x 1.25	18.5	14								
25	15	M10 x 1.25	22.5	17.5								

(mm)

Standard

<u>``</u>																						
	Bore size	Stroke range	Without a	uto switch	With aut	to switch	C	D	F	F	н	1	ĸ		м	N	ΟΑ	ОВ	Q	RA	RB	т
	(mm)	(mm)	Α	В	Α	В	C	U	-	•		•		-	141	IN		00	G	IIA.	no	•
_	12	5 to 30	25.5	22	30.5	27	6	6	25	5	M3 x 0.5	32	5	3.5	15.5	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
	16	5 to 30	25.5	22	30.5	27	8	8	29	5	M4 x 0.7	38	6	3.5	20	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
	20	5 to 50	29	24.5	39	34.5	7	10	36	5.5	M5 x 0.8	47	8	4.5	25.5	5.4	M6 x 1.0	9	9	10	7	1
	25	5 to 50	32.5	27.5	42.5	37.5	12	12	40	5.5	M6 x 1.0	52	10	5	28	5.4	M6 x 1.0	9	11	10	7	1

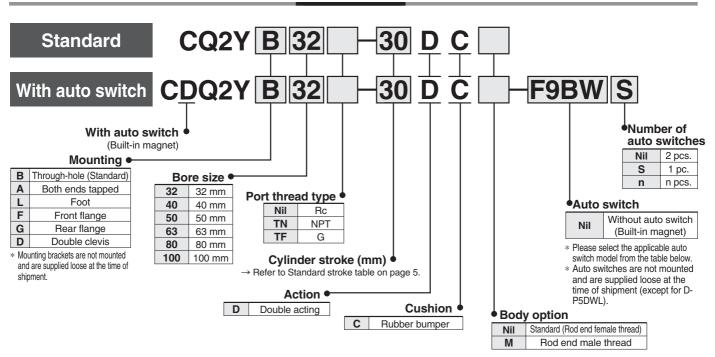
Note 1) Threaded through hole is used for the standard of ø20 with 5 to 10 mm strokes and ø25 with a 5 mm stroke.

Note 2) For more information about the rod end nut and accessories, please refer to page 2.3-18 of Best Pneumatics Vol. 2.

Smooth Cylinder CQ2Y **Series** ø32, ø40, ø50, ø63, ø80, ø100

Specifications and auto switch information not provided below are the same as those of the anti-lateral load type of Series CQ2 S. Please refer to page 2.3-118 and the subsequent pages of Best Pneumatics Vol. 2.

How to Order



Applicable Auto Switches / For detailed auto switch specifications, please refer to page 5.3-2 of Best Pneumatics Vol. 2. For the specifications of D-M9, please refer to SMC Information '02-E500.

		El a statis a l	tor		L	oad volta	age	Rail m	ounting	Direct m	nounting	Lea	d wi	re (r	n)*	Dura universit	A												
Туре	Special function	Electrical entry	ndicator	Wiring (Output)		C	AC	ø12 to	ø100	ø32 to	ø100	0.5	3		None	Pre-wired connector		licable bad											
		entry	P	(Output)	L		AC	Perp.	In-line	Perp.	In-line	(Nil)	(L)	(Z)	(N)	CONNECTOR													
<u> </u>				3-wire (Equiv. NPN)	_	5 V	-	-	A76H	A96V	A96		•	-	-	-	IC	-											
Reed switch		Grommet	~		_	_	200 V	A72	A72H	-	-			-	-	-													
d s/	-		Yes			12 V	100 V	A73	A73H	-	-				-	-		Delay											
ee			-	2-wire	24 V	12 V	100 V	-	-	A93V	A93			-	-	-	-	Relay, PLC											
Ē	Conne				24 V	12 V	-	A73C	-	-	-					-													
	Diagnostic indication (2-color)					-	_	A79W	-	-	-			-	-	-													
		Grommet		3-wire (NPN)		5 V, 12 V		F7NV	F79	F9NV	F9N			0	-	0	IC												
	_			3-wire (PNP)		12 V	_	F7PV	F7P	F9PV	F9P			0	-	0	10												
				2-wire				F7BV	J79	F9BV	F9B			0	-	0													
		Connector			-	12 V		J79C	-	-	-					-		_											
				3-wire (NPN) 3-wire (PNP)		5 V, 12 V		-	-	-	M9N			-	-	0	IC												
tch	-	Grommet				12 V		_	-	-	M9P			-	-	0	10												
switch				2-wire				-	-	-	M9B			-	-	0	-	_											
te	Diagnostic		es	3-wire (NPN)	24 V	5 V, 12 V	_	F7NWV	F79W	F9NWV	F9NW			0	-	0	IC	Relay,											
state	indication		\succ	3-wire (PNP)	27 V			-	F7PW	F9PWV	F9PW			0	-	0	10	PLC											
Solid	(2-color)					12 V		F7BWV	J79W	F9BWV	F9BW			0	-	0													
So	Water resistant			2-wire		12 V				v	_	_	F7BA	-	F9BA	-		0	_	0	_								
	(2-color)	Grommet						F7BAV	-	-	-	-		0	-	-													
	With diagnostic output (2-color)					5 V, 12 V		_	F79F	-	-			0	-	0	IC												
	Latch with diagnostic output (2-color)														4-wire (NPN)		_		-	F7LF	-	-			0	-	0	_	
	Magnetic field resistant (2-color)			2-wire				_	P5DW	-	_	-			_	0													

пy 3 m L (Example) A73CL 5 m Z (Example) A73CZ None N (Example) A73CN

D-P5DWL is available for ø40 to ø100.

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, please consult SMC.



Series CQ2Y



Specifications

Model	Pneumatic (Non-lube)
Fluid	Air
Proof pressure	1.05 MPa
Maximum operating pressure	0.7 MPa
Ambient and	Without auto switch -10 to 70°C (with no freezing)
fluid temperature	With auto switch –10 to 60°C (with no freezing)
Cushion	Rubber bumper (Standard)
Rod end thread	Female thread
Rod end thread tolerance	JIS class 2
Stroke length tolerance	+1.0 0
Mounting	Through-hole
Operating piston speed range	5 to 500 mm/s
Allowable leakage rate	0.5 ℓ/min (ANR) or less

Minimum Operating Pressure

							Unit: MPa			
Bor	e size (mm)	32	40	50	63	80	100			
Minir	num operating pressure	0.	02	0.01						

Standard Stroke Table

Bore size (mm)	Standard stroke (mm)
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63, 80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

Theoretical Output Table

			→OUT	IN Unit: N					
Bore size	Operating	Ор	Operating pressure (MPa)						
(mm)	direction	0.3	0.5	0.7					
32	IN	181	302	422					
02	OUT	241	402	563					
40	IN	317	528	739					
	OUT	377	628	880					
50	IN	495	825	1155					
50	OUT	589	982	1374					
63	IN	841	1402	1962					
05	OUT	935	1559	2182					
80	IN	1361	2268	3175					
00	OUT	1508	2513	3519					
100	IN	2144	3574	5003					
150	OUT	2356	3927	5498					

Intermediate Strokes

		Installation of an easy on sta							
Method		Installation of spacer on standard stroke body.							
Model no.		Refer to page 4 for standard	l model no.						
Standard	Method	Intermediate strokes at 1 mi using spacers with standard	,						
stroke	Stucke renera	Bore size (mm)	Stroke range (mm)						
	Stroke range	32 to 100 1 to 99							
		Model no.: CQ2YB50-57DC	:						
		CQ2YB50-75DC with 18 mr	n width spacer inside.						
Example		B dimension is 125.5 mm.							
		Calculation:ø50, B dimensic 50.5 (B dimensic	on 50.5 mm (without switch) on) + 75 (st) = 125.5 (mm)						

JIS symbol



Replacement Parts: Seal Kits

Bore size (mm)	Kit No.	Contents	
32	CQ2Y32-PS		
40	CQ2Y40-PS	Piston seal	1 pc.
50	CQ2Y50-PS	Rod seal	1 pc.
63	CQ2Y63-PS	Gasket	1 pc.
80	CQ2Y80-PS	Grease pack (10 g)	1 pc.
100	CQ2Y100-PS		

When only grease for maintenance is necessary, please order by the following part numbers. **Grease pack** GR-L-005 (5 g) GR-L-010 (10 g)

GR-L-150 (150 g)

SMC

Smooth Cylinder Series CQ2Y

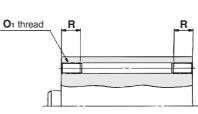
Mounting bracket dimensions are the same as those of the **anti-lateral load type of Series CQ2**. Please refer to page 2.3-118 and the subsequent pages of Best Pneumatics Vol. 2.

Dimensions/ø32 to ø50 (Types with auto switch and without auto switch only differ in the A and B dimensions. Please refer to the table below.)

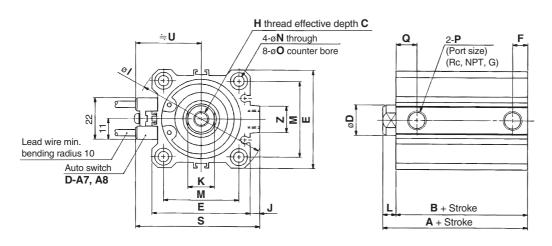
Through-hole/CQ2YB, CDQ2YB

Both ends tapped/CQ2YA, CDQ2YA

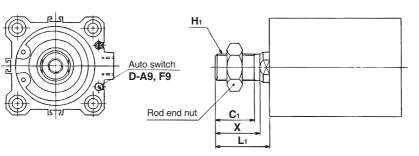
CDQ2YA



Both ends	tapped	(mm)
Bore size (mm)	O1	R
32	M6 x 1.0	10
40	M6 x 1.0	10
50	M8 x 1.25	14



Rod end male thread



Rod end male thread (mr												
Bore size (mm)	C 1	x	H1	L1								
32	20.5	23.5	M14 x 1.5	28.5								
40	20.5	23.5	M14 x 1.5	28.5								
50	26	28.5	M18 x 1.5	33.5								

																						(mm)
Bore size	Stroke range	Without a	uto switch	With aut	to switch	с	D	Е	F	н			ĸ		м	N	0	Р	0	s	υ	7
(mm)	(mm)	Α	В	Α	В	C	U	E	_	п		J	K	L		IN	0	۲	Q	э	U	2
32	5 to 50	40	33	50	43	13	16	45	7.5	M9 v 1 05	60	4.5	14	7	34		9	1/0	10.5	E0 E	01 5	14
	75, 100	50	43	50	43	13	10	45	7.5	M8 x 1.25	60	4.5	14	/	34	5.5	depth 7	1/8	10.5	58.5	31.5	14
40	5 to 50	46.5	39.5	56.5	40 E	13	16	52	0	M8 x 1.25	69	5	14	7	40	E E	9	1/8	11	66	35	14
40	75, 100	56.5	49.5	30.5	49.5	13	10	52	8	IVIO X 1.20	69	5	14	1	40	5.5	depth 7	1/0	11	00	30	14
50	10 to 50	48.5	40.5	E0 E	50 F	15	20	64	10 5		96	7	17	0	50	6.6	11	1/4	10.5	00	44	10
50 –	75, 100	58.5	50.5	58.5	50.5	15	20	0 64	64 10.5	M10 x 1.5	86	, /	17	8	50	6.6	depth 8	1/4	10.5	80	41	19

Series CQ2Y

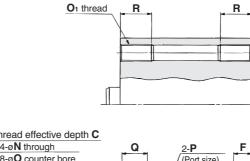
Mounting bracket dimensions are the same as those of the anti-lateral load type of Series CQ2 S. Please refer to page 2.3-118 and the subsequent pages of Best Pneumatics Vol. 2.

Dimensions/ø63 to ø100

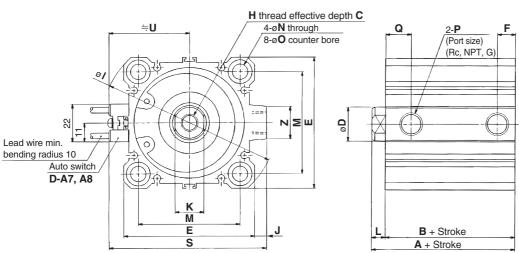
(Types with auto switch and without auto switch only differ in the A and B dimensions. Please refer to the table below.)

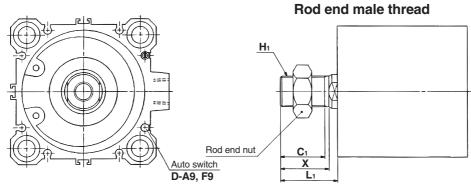
Through-hole/CQ2YB, CDQ2YB

Both ends tapped/CQ2YA, CDQ2YA



Both ends	tapped	(mm)
Bore size (mm)	O 1	R
63	M10 x 1.5	18
80	M12 x 1.75	22
100	M12 x 1.75	22





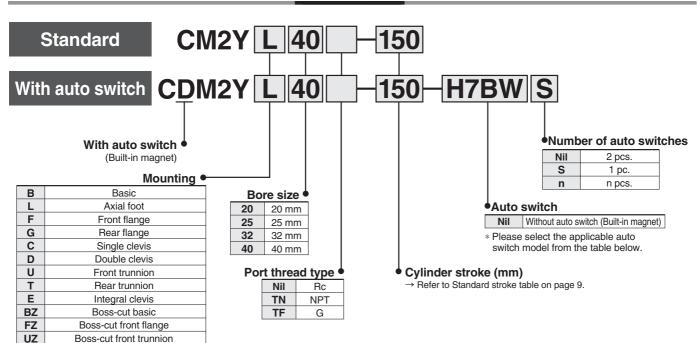
Rod end n	Rod end male thread (mr												
Bore size (mm)	C 1	х	H1	L1									
63	26	28.5	M18 x 1.5	33.5									
80	32.5	35.5	M22 x 1.5	43.5									
100	32.5	35.5	M26 x 1.5	43.5									

$ \begin{array}{c c c c c c c c c c c c c c c c c c c $																							(mm)
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	Bore size	Stroke range	Without a	uto switch	With aut	o switch	C	П	F	F	н			к		м	N	0	P	0	S	ш	7
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	(mm)					В	•		-	•		•	0	IX.	-	141		Ŭ		G	5	U	-
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	62	10 to 50	54	46		50	45	00		10.5	M40 4 5	100	-	47	0	00	0		4/4	45	00	47.5	10
80 75, 100 73.5 63.5 73.5 63.5 21 25 98 12.5 M16 x 2.0 132 6 22 10 77 11 depth 13.5 3/8 16 112.5 57.5 26 100 10 to 50 75 63 85 73 27 30 117 13 M20 x 2.5 156 6.5 27 12 94 11 1.17.5 3/8 23 132.5 67.5 26	03	75, 100	64	56	64	56	15	20	11	10.5	WITU X 1.5	103	1	17	8	60	9	depth 10.5	1/4	15	93	47.5	19
100 10 to 50 75 63 85 73 27 30 117 13 M20 x 25 156 6.5 27 12 94 11 17.5 3/8 23 1325 67.5 26	90	10 to 50	63.5	53.5	70 5	00 F	5	05	00	10.5	Mickoo	100	~	0	10	77	44	-	0/0	10	110 5	F7 F	00
$100 + 85 + 73 + 27 + 30 + 117 + 13 + 800 \times 25 + 156 + 65 + 27 + 12 + 94 + 11 + 94 + 65 + 3/8 + 23 + 1325 + 675 + 26$	00	75, 100	73.5	63.5	/3.5	63.5	21	25	98	12.5	IVI 16 X 2.0	132	0	22	10	11	11	depth 13.5	3/8	16	112.5	57.5	20
75 100 85 73 05 73 27 30 117 13 122 25 156 5.5 27 12 94 11 depth 13.5 3/8 23 132.5 67.5 26	100	10 to 50	75	63	05	70	07	20	117	10		156	e e	07	10	04	4.4		0/0	00	100 E	67.5	26
	100	75, 100	85	73	85	73	21	30	117	13	IVIZU X Z.5	150	0.5	21	12	94	11	depth 13.5	3/8	23	132.5	07.5	20

Smooth Cylinder Series CM2Y ø20, ø25, ø32, ø40

Specifications and auto switch information not provided below are the same as those of the standard, double acting, single rod type of Series CM2. Please refer to page 1.4-3 and the subsequent pages of Best Pneumatics Vol. 2.

How to Order



Applicable auto switches / For detailed auto switch specifications, please refer to page 5.3-2 of Best Pneumatics Vol. 2.

		Electrical	ator	Wiring		Load v	oltage		Lea	d wire	e (m)*	¢	Dro wirod		
Туре	Special function	entry	Indicator	(Output)		DC	AC	Auto switch model	0.5 (Nil)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable loa	
				3-wire (Equiv. NPN)	—	5 V	_	C76			-	-	_	IC	_
		Grommet					100 V	C73				-	_		
Reed switch							100 V, 200 V	B54				-	_		Relay,
sv		Connector	Yes			12 V		C73C					-		PLC
Sec		Terminal		2-wire	24 V	12 V	—	A33A	-	_	_		_		PLC
ŭ		conduit					100 V, 200 V	A34A	-	-	-		_		Delau
		DIN terminal					100 V, 200 V	A44A	-	_	_		_		Relay, PLC
	Diagnostic indication (2-color)	Grommet					—	B59W			-	-	_		1 20
				3-wire (NPN)		5 V, 12 V		H7A1			0	-	0	IC	
		Grommet		3-wire (PNP)		0 V, 12 V		H7A2			0	-	0	10	
				2-wire		12 V		H7B			0	-	0		
сh		Connector						H7C					_		
Solid state switch		Terminal		3-wire (NPN)		5 V, 12 V		G39A	-	_	-		_	IC	
es		conduit	es	2-wire		12 V		K39A	-	_	-		_	—	Relay,
stat			∣≻ଁ	3-wire (NPN)	24 V	5 V, 12 V		H7NW			0	-	0	IC	PLC
id	Diagnostic indication (2-color)			3-wire (PNP)		5 V, 12 V		H7PW			0	-	0	10	
Sol		<u> </u>		2-wire		12 V		H7BW			0	-	0		
	Water resistant (2-color)	Grommet		-				H7BA	-		0	-	0		
	With diagnostic output (2-color)			3-wire (NPN)		5 V, 12 V		H7NF			0	-	0	IC	
	Latch with diagnostic output (2-color)			4-wire (NPN)				H7LF			0	-	0	—	
* Lead		···· Nil (Exam ···· L (Examp ··· Z (Examp	le) (C73CL	* Do		. ,	eipt of order. dicating "no lea	d wire" to	o the	part r	numbe	ers of model	s D-A3⊡	A, A44A

None N (Example) C73CN

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, please consult SMC.



Series CM2Y



Integral clevis

Specifications

Bore size (mm)	20	25	32	40									
Action	Double acting, single rod												
Piston speed	5 to 500 mm/s												
Fluid		A	vir										
Proof pressure		1.05	MPa										
Maximum operating pressure		0.7	MPa										
Ambient and fluid	Without a	uto switch -10	to 70°C (with no	o freezing)									
temperature	With au	to switch –10 to	60°C (with no t	reezing)									
Lubrication		Non	-lube										
Thread tolerance		JIS c	lass 2										
Stroke length tolerance	+1.4 0 mm												
Cushion	Rubber bumper												
Allowable leakage rate		0.5 ℓ /min (A	NR) or less										

Minimum Operating Pressure

				Unit: MPa
Bore size (mm)	20	25	32	40
Minimum operating pressure		0.0	02	

Mounting Bracket and Accessory

A	St	andard			Option	
Accessory Mounting	Mounting nut	Rod end nut	Clevis pin	Single knuckle joint	Note 3) Double knuckle joint	Note 4) Clevis bracket
Basic	• (1 pc.)		-			-
Axial foot	• (2)	\bullet	-			-
Front flange	• (1)	\bullet	-			-
Rear flange	• (1)	\bullet	-			-
Integral clevis	_ Note1)		-			
Single clevis	_ Note1)		-			-
Double clevis Note 3)	_ Note1)					-
Front trunnion	• (1) ^{Note2)}		-			-
Rear trunnion	• (1) ^{Note2)}	\bullet	-			-
Boss-cut basic	• (1)		-			-
Boss-cut flange	• (1)	•	_	\bullet		-
Boss-cut trunnion	• (1)		_			_



Note 1) Mounting nuts are not attached to the integral clevis, single clevis and double clevis types. Note 2) Trunnion nuts are mounted on the front trunnion type and rear trunnion type. Note 3) Pins and snap rings (cotter pins in case of ø40) are packed with the double clevis and

double knuckle joint types.

Note 4) Pins and snap rings are packed with clevis brackets.

Standard Stroke Table

Bore size (mm)	Standard stroke (mm)									
20, 25, 32, 40 25, 50, 75, 100, 125, 150, 200, 250, 300										
Note 1) Intermediate stre	okes not listed above are also available.									

Note 2) As the stroke increases, more sliding resistance may result due to the deflection of the piston rod and other factors. Take measures such as the installation of a guide.

JIS symbol



Grease Pack for Maintenance

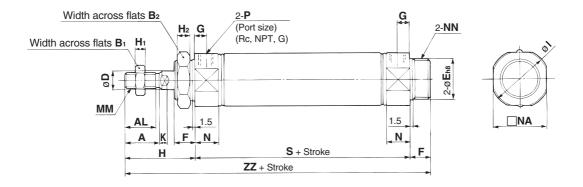
When only grease for maintenance is necessary, please order by the following part numbers. **Grease pack** GR-L-005 (5 g) GR-L-010 (10 g) GR-L-150 (150 g)

Smooth Cylinder Series CM2Y

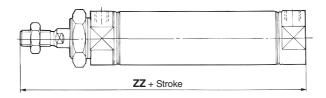
Dimensions/ø20 to ø40

Mounting bracket dimensions are the same as those of the **standard, double acting, single rod type of Series CM2**. Please refer to page 1.4-3 and the subsequent pages of Best Pneumatics Vol. 2.

Basic/CM2YB



Boss-cut



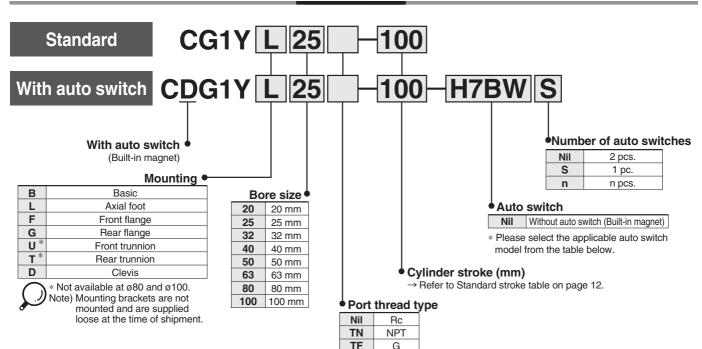
																				(mm)
Bore size (mm)	Α	AL	B ₁	B ₂	D	Е	F	G	Н	H1	H₂	I	K	MM	Ν	NA	NN	Р	S	ZZ
20	18	15.5	13	26	8	20_0.033	13	8	41	5	8	28	5	M8 x 1.25	15	24	M20 x 1.5	1/8	62	116
25	22	19.5	17	32	10	26_0.033	13	8	45	6	8	33.5	5.5	M10 x 1.25	15	30	M26 x 1.5	1/8	62	120
32	22	19.5	17	32	12	26_0.033	13	8	45	6	8	37.5	5.5	M10 x 1.25	15	34.5	M26 x 1.5	1/8	64	122
40	24	21	22	41	14	32_0.039	16	11	50	8	10	46.5	7	M14 x 1.5	21.5	42.5	M32 x 2	1/4	88	154

Boss-cut	(mm)
Bore size (mm)	ZZ
20	103
25	107
32	109
40	138

Smooth Cylinder *Series CG1Y* ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100

Specifications and auto switch information not provided below are the same as those of the **low friction, double acting, single rod type of Series CG1 Q**. Please refer to page 1.6-43 and the subsequent pages of Best Pneumatics Vol. 2.

How to Order



Applicable auto switches / For detailed auto switch specifications, please refer to page 5.3-2 of Best Pneumatics Vol. 2.

			for			Load voltage		Auto swit	tch model	Le	ad wi	re (n	ו)*			
Туре	Special function	Electrical entry	Indicator	Wiring (Output)	_	C	AC	Applicable	0.5	3	5	INOUL	Pre-wired connector		licable bad	
		entry	Ĕ	(Output)	L		70	ø20 to ø63	ø20 to ø100	(Nil)	(L)	(Z)	(N)	connector		
switch		Grommet		3-wire (Equiv. NPN)	-	5 V	_	C76	-			-	-	_	IC	-
swi	_	Cionnet	Yes				100 V, 200 V	B	54				-	-		
Reed			×̃	Quuino	24 V	12 V	100 V	C73	-				-	-		Relay
Вē		Connector		2-wire	24 V			C73C	-					-	-	PLC
	Diagnostic indication (2-color)	Grommet				-	-	B5	9W			-	-	-		
				3-wire (NPN)		5.V. 40.V		H7A1	G59			0	-	0	10	
		Grommet		3-wire (PNP)		5 V, 12 V		H7A2	G5P			0	-	0	IC	
ے	_			Quarters		10.1/		H7B	K59			0	-	0		
switch		Connector		2-wire		12 V		H7C	-					-	_	
S				3-wire (NPN)		5.V. 40.V		H7NW	G59W			0	-	0	IC	Relay
state	Diagnostic indication		Yes	3-wire (PNP)	24 V	5 V, 12 V	-	H7PW	G5PW			0	-	0	10	- PLC
d st	(2-color)		ſ	2-wire		12 V		H7BW	K59W			0	-	0		
Solid	Water resistant (2-color)	Grommet		2-wire		12 V		H7BA	G5BA	-		0	-	0	_	
0	With diagnostic output (2-color)			4 wire		5 V, 12 V		H7NF	G59F			0	-	0	IC	
	Latch with diagnostic output (2-color)			4-wire (NPN)		_		H7LF	-			0	-	0	_	

Lead wire length 0.5 m ……… Nil (Example) C73C 3 m ……… L (Example) C73CL

5 m Z (Example) C73CZ

None N (Example) C73CN

* : Manufactured upon receipt of order.

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to page 1.6-45 of Best Pneumatics Vol. 2.





Specifications

Bore size (mm)	20	25	32	40	50	63	80	100				
Action			Dou	ble actir	ig, singl	e rod						
Model				Non	lube							
Fluid				Α	ir							
Proof pressure	1.05 MPa											
Maximum operating pressure	0.7 MPa											
Ambient and	Without auto switch –10 to 70°C (with no freezing)											
fluid temperature	With auto switch -10 to 60°C (with no freezing)											
Operating piston speed				5 to 50	0 mm/s							
Stroke length tolerance			U	p to 300) ^{st + 1.4} m	m						
Cushion				Rubber	bumper	r						
Mounting		Rear Rear	flange, l trunnior	pot, Fror Front tru n, Clevis	nnion,		n)					
Allowable leakage rate	(in case of 90° change in port location) 0.5 <i>l</i> /min (ANR) or less											





Replacement Parts: Seal Kits

Bore size (mm)	Kit No.	Contents
20	CG1Y20-PS	
25	CG1Y25-PS	
32	CG1Y32-PS	Piston seal 1 pc.
40	CG1Y40-PS	Rod seal 1 pc.
50	CG1Y50-PS	Tube gasket 2 pcs.
63	CG1Y63-PS	Grease pack (10 g) 1 pc.
80	CG1Y80-PS	
100	CG1Y100-PS	

When only grease for maintenance is necessary, please order by the following part numbers. **Grease pack** GR-L-005 (5 g)

GR-L-010 (10 g) GR-L-150 (150 g) \ast Front trunnion type and rear trunnion type are not available at ø80 and ø100.

Minimum Operating Pressure

							U	nit: MPa
Bore size (mm)	20	25	32	40	50	63	80	100
Minimum operating pressure		0.	02			0.	01	

Standard Stroke Table

Bore size (mm)	Standard stroke (mm) Note 1)
20	25, 50, 75, 100, 125, 150, 200
25, 32, 40, 50, 63, 80, 100	25, 50, 75, 100, 125, 150, 200, 250, 300



V

Note 1) Intermediate strokes not listed above are also available.

Note 2) Consult SMC for strokes outside the above ranges.

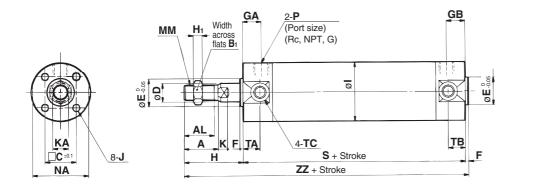
Note 3) As the stroke increases, more sliding resistance may result due to the deflection of the piston rod and other factors. Take measures such as the installation of a guide.

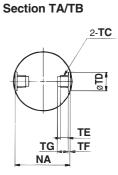
Series CG1Y

Dimensions/ø20 to ø100

Mounting bracket dimensions are the same as those of the **low friction, double acting, single rod type of Series CG1Q.** Please refer to page 1.6-43 and the subsequent pages of Best Pneumatics Vol. 2.

Basic/CG1YB





(mm)

Section TA/TE	3				(mm)							
Bore size (mm)												
20	M5 x 0.8	8 +0.08	4	0.5	5.5							
25	M6 x 0.75	10 +0.08	5	1	6.5							
32	M8 x 1.0	12 ^{+0.08}	5.5	1	7.5							
40	M10 x 1.25	14 ^{+0.08}	6	1.25	8.5							
50	M12 x 1.25	16 ^{+0.08}	7.5	2	10							
63	M14 x 1.5	18 ^{+0.08}	11.5	3	14.5							
* Truppion mounting	a topo for the wi	dth aaroon flat	o NA oro po	t attached t	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0							

 \ast Trunnion mounting taps for the width across flats NA are not attached to ø80 and ø100 types.

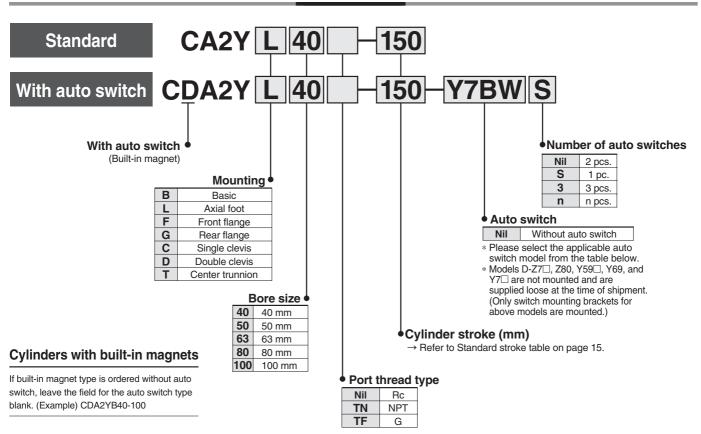
																	(11111)
Bore size (mm)	Stroke range (mm)	Α	AL	B1	с	D	Е	F	GA	GB	н	H1	I	J	к	KA	ММ
20	Up to 200	18	15.5	13	14	8	12	2	12	12	35	5	26	M4 x 0.7 depth 7	5	6	M8 x 1.25
25	Up to 300	22	19.5	17	16.5	10	14	2	12	12	40	6	31	M5 x 0.8 depth 7.5	5.5	8	M10 x 1.25
32	Up to 300	22	19.5	17	20	12	18	2	12	12	40	6	38	M5 x 0.8 depth 8	5.5	10	M10 x 1.25
40	Up to 300	30	27	19	26	16	25	2	13	13	50	8	47	M6 x 1 depth 12	6	14	M14 x 1.5
50	Up to 300	35	32	27	32	20	30	2	14	14	58	11	58	M8 x 1.25 depth 16	7	18	M18 x 1.5
63	Up to 300	35	32	27	38	20	32	2	14	14	58	11	72	M10 x 1.5 depth 16	7	18	M18 x 1.5
80	Up to 300	40	37	32	50	25	40	3	20	20	71	13	89	M10 x 1.5 depth 22	10	22	M22 x 1.5
100	Up to 300	40	37	41	60	30	50	3	20	20	71	16	110	M12 x 1.75 depth 22	10	26	M26 x 1.5

							(mm)
Bore size (mm)	Stroke range (mm)	NA	Р	S	ТА	ТВ	ZZ
20	Up to 200	24	1/8	77	11	11	114
25	Up to 300	29	1/8	77	11	11	119
32	Up to 300	35.5	1/8	79	11	11	121
40	Up to 300	44	1/8	87	12	12	139
50	Up to 300	55	1/4	102	13	13	162
63	Up to 300	69	1/4	102	13	13	162
80	Up to 300	80	3/8	122	—	—	196
100	Up to 300	100	1/2	122	_	-	196

Smooth Cylinder Series CA2Y ø40, ø50, ø63, ø80, ø100

Specifications and auto switch information not provided below are the same as those of the standard, double acting, single rod type of Series CA2. Please refer to SMC catalog CAT.ES20-176.

How to Order



Applicable auto switches / For detailed auto switch specifications, please refer to page 5.3-2 of Best Pneumatics Vol. 2.

		El a stri s a l	tor	Marine er		Load	voltage	Auto switch model	vire (
Туре	Type Special function	Electrical entry	Indicator	Wiring (Output)	DC		AC	Tie-rod mounting	0.5 (Nil)	3 (L)	5 (Z)	Pre-wired connector	Applicable load		
switch		Grommet		3-wire (Equiv. NPN)	_	5 V	_	Z76	٠	•	_	-	IC	_	
d s	_	Gronnier	Yes			12 V	100 V	Z73				_		Relay,	
Reed				2-wire	24 V	12 V	100 V, 200 V	A54				-	-	PLC	
Ē	Diagnostic indication (2-color)	Grommet				_	_	A59W			_	-		1 20	
					3-wire (NPN)	24 V	5 V, 12 V	_	Y59A			0	0	IC	
	_	Grommet		3-wire (PNP)	24 V	5 v, 12 v		Y7P			0	0	10		
		Cionnet		2-wire	-	-	100 V, 200 V	J51			0	-			
C,						12 V		Y59B			0	0	-		
switch	Discussotia indiaction			3-wire (NPN)		5 V, 12 V		Y7NW			0	0	IC		
te	Diagnostic indication (2-color)		Yes	3-wire (PNP)				Y7PW			0	0	10	Relay,	
state	(2-0001)		× ا	Quuina		12 V		Y7BW			0	0		PLC	
Solid	Water resistant (2-color)	Grommet		2-wire	24 V	12 V	—	Y7BA	_		0	0	-		
So	With diagnostic output (2-color)	Gronniet		4-wire		5 V, 12 V		F59F			0	0	IC		
	Latch with diagnostic output (2-color)			(NPN)		_		F5LF	٠		0	0	_		
	Magnetic field resistant (2-color)			2-wire				P5DW	_			0			
* Lead	wire length 0.5 m ····	Nil (E	xam	ple) A54		*	: Manufacture	ed upon receipt o	f order.						

3 m L (Example) A54L 5 m Z (Example) A54Z

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to SMC catalog CAT.ES20-176.



Series CA2Y



Specifications

Action	Double acting
Operating piston speed	5 to 500 mm/s
Fluid	Air
Proof pressure	1.05 MPa
Maximum operating pressure	0.7 MPa
Ambient and	Without auto switch -10 to 70°C (with no freezing)
fluid temperature	With auto switch –10 to 60°C (with no freezing)
Cushion	None
Thread tolerance	JIS class 2
Lubrication	Not required (Non-lube)
Mounting	Basic, Axial foot, Front flange, Rear flange, Single clevis, Double clevis Center trunnion
Allowable leakage rate	0.5 ℓ/min (ANR)

Minimum Operating Pressure

						Unit: MPa
В	ore size (mm)	40	50	63	80	100
М	inimum operating pressure	0.02		0.	01	

Standard Stroke Table

Bore size (mm)	Standard stroke (mm)								
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500								
50, 63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600								
80, 100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700								
Note 1) Intermediate strokes not listed above are also available. Consult SMC for strokes outside the above ranges.									

Note 2) As the stroke increases, more sliding resistance may result due to the deflection of the piston rod and other factors. Take measures such as the installation of a guide.

Accessory

I	Mounting	Basic	Foot	Front flange	Rear flange	Single clevis	Double clevis	Center trunnion
Standard	Jam nut							
	Clevis pin	-	-	-	-	-		-
	Single knuckle joint					•		
Option	Double knuckle joint (with pin)	●		•	•		•	

JIS symbol



Replacement Parts: Seal Kits

Bore size (mm)	Kit No.	Contents
40	CA2Y40-PS	Rod seal 1 pc.
50	CA2Y50-PS	Piston seal 1 pc.
63	CA2Y63-PS	F
80	CA2Y80-PS	, , , , , , , , , , , , , , , , , , , ,
100	CA2Y100-PS	Grease pack (10 g) 1 pc.

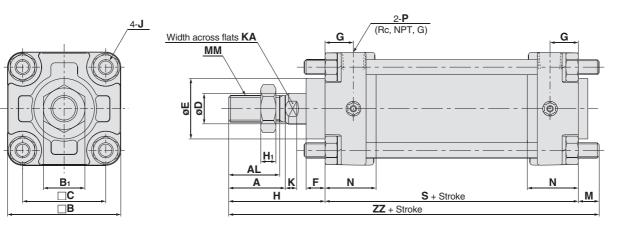
When only grease for maintenance is necessary, please order by the following part numbers. **Grease pack** GR-L-005 (5 g) GR-L-010 (10 g) GR-L-150 (150 g)

Smooth Cylinder Series CA2Y

Mounting bracket dimensions are the same as those of the
standard, double acting, single rod type of Series CA2.
Please refer to SMC catalog CAT.ES20-176.

Dimensions/ø40 to ø100

Basic/CA2YB



															(mm)						
Bore size (mm)	Stroke range	Α	AL	⊡в	B 1	□C	D	Е	F	G	н	Hı	J	к	KA	М	ММ	N	Ρ	S	ZZ
40	Up to 500	30	27	60	22	44	16	32	10	15	51	8	M8 x 1.25	6	14	11	M14 x 1.5	27	1/4	84	146
50	Up to 600	35	32	70	27	52	20	40	10	17	58	11	M8 x 1.25	7	18	11	M18 x 1.5	30	3/8	90	159
63	Up to 600	35	32	85	27	64	20	40	10	17	58	11	M10 x 1.25	7	18	14	M18 x 1.5	31	3/8	98	170
80	Up to 700	40	37	102	32	78	25	52	14	21	71	13	M12 x 1.75	10	22	17	M22 x 1.5	37	1/2	116	204
100	Up to 700	40	37	116	41	92	30	52	14	21	72	16	M12 x 1.75	10	26	17	M26 x 1.5	40	1/2	126	215